

Work Order ID 100958

May-01-13 7:08:37 AM

100958

Page 2

Item ID: D212-580-043

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Item Name: LED Pulse Light

Stop ***NS2***

Start Date: 4/30/13 Start Qty: 2.00

2

Cust Item ID:

Required Date: 4/30/13 Req'd Qty: 2.00

2

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

Pick Kit

0.00

130

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPPD212-580-043

Location: _____

PPP rev: _____

13/5/17 self

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

MLJ 13-05-17

13-5-17

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Work Order ID: 100958
Parent Item: D212-580-043
Parent Item Name: LED Pulse Light

Start Date: 4/30/13
Start Qty: 2.00

Required Date: 4/30/13
Required Qty: 2.00

Comments: IPP REV:A NEW ISSUE 10-05-11 JLM VERIFIED BY:DD IPP rev:B 10.10.12 AS PER
ECN10-618 DD VERF:JLM IPP rev:C 10.11.22 AS PER ECN10-642 DD
VERF:JLM IPP rev:D 10.12.16 AS PER ECN10-658 DD VERF:EC IPP rev:E
11.03.31 added D4377-1 DD VERF:EC IPP REV:F 12.02.24 as per DS19596 rev a
DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
EWLA1000DBDS0W LED Light		Purchased	No			110	Each	1.0000	2	4			SP
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST523		1							
				122041		1							
D4078-0 Clamp Half		Manufactured	No			110	Each	15.0000	2	4			SP
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST092		15							
				98861		15							
D4079-1 Clamp Half, Attachment		Manufactured	No			110	Each	5.0000	2	4			SP
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST092		5							
				85198		1							
				94399		4							
D4081-1 Bushing		Manufactured	No			110	Each	1.0000	2	4			SP
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST092		1							
				98835		1							
MS26574-3 Circuit Breaker		Purchased	No			110	Each	1.0000	1	2			SP
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST305		1							
				121760		1							

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Parent Item Name: LED Pulse Light

Start Date: 4/30/13

Required Date: 4/30/13

Start Qty: 2.00

Required Qty: 2.00

MS22073-3

Circuit Breaker

MS24524-21

Switch (On-Off-On)

Purchased No

110 Each 0.0000

110 Each 11.0000

Location

Loc Qty

Loc Code

ST323

11

121976

11

Purchased No

110 Each 7.0000

Location

Loc Qty

Loc Code

ST520

7

121941

2

122462

5

Purchased No

110 Each 8.0000

Location

Loc Qty

Loc Code

ST394

8

122005

8

Purchased No

110 Each 4.0000

Location

Loc Qty

Loc Code

ST394

4

125216

4

Purchased No

110 Each 5.0000

Location

Loc Qty

Loc Code

ST394

5

122005

2

125216

3

1210/2405-2A

Pulse Light Module

206486-2

Connector, Socket (J1000)

206485-1

Connector, Plug (J1000)

206458-1

Feed-thru, Receptacle (J2/J3)

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Parent Item: D212-580-043

Parent Item Name: LED Pulse Light

Start Date: 4/30/13

Required Date: 4/30/13

Start Qty: 2.00

Required Qty: 2.00

206460-0

Connector, Plug (P2)

Purchased No

110 Each 4.0000

1 ✓ 2

SP 6

Location

Loc Qty

Loc Code

ST394

4

122010

4

Purchased No

110 Each 6.0000

1 X 2

SP 6

Location

Loc Qty

Loc Code

ST394

6

125011

2

125216

4

Purchased No

110 Each 40.0000

10 20

SP 6

Location

Loc Qty

Loc Code

ST287

40

125216

40

Purchased No

110 Each 25.0000

30 60

m125591 10x

Location

Loc Qty

Loc Code

287

25

125216

25

Purchased No

110 Each 14.0000

4 8

SP 8 B-5-16 SP

Location

Loc Qty

Loc Code

ST393

14

125216

14

PN 122007 5x

3x

4x

1-206062-4

Connector Backshell

Purchased No

110 Each 14.0000

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Work Order ID: 100958
Parent Item: D212-580-043
Parent Item Name: LED Pulse Light

Start Date: 4/30/13

Required Date: 4/30/13

Start Qty: 2.00

Required Qty: 2.00

AN4-17A

Bolt

Purchased

No

110

Each

458.0000

2

4

Location

Loc Qty

Loc Code

ST357

9

121068

8

122416

1

ST515

49

124092

49

ST517

400

124858

400

AN3-7A

Bolt

Purchased

No

110

Each

100.0000

4

8

Location

Loc Qty

Loc Code

ST351

100

124221

4

124805

96

MS2104214

Nut

Purchased

No

110

Each

683.0000

2

4

Location

Loc Qty

Loc Code

FP001

182

122452

170

8182

12

ST518

501

124231

501

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Start Date: 4/30/13

Required Date: 4/30/13

Start Qty: 2.00

Required Qty: 2.00

MS21042153

Nut

Purchased

No

110

Each

4,453.0000

14

Location

Loc Qty

Loc Code

FP001

3

122141

3

GA

75

122452

75

ST314

268

117885

32

119017

55

119075

138

123265

43

ST506

4107

123900

974

124291

3133

Purchased

No

110

Each

5,914.0000

8

Location

Loc Qty

Loc Code

FP001

11

122441

11

ST007

28

121912

28

ST294

5875

124198

243

124778

5632

Purchased

No

110

Each

3,609.0000

8

Location

Loc Qty

Loc Code

FP001

1

123248

1

ST294

3608

122378

63

124392

3545

NAS1149D0463J

Washer

NAS1149D0363J

Washer

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Parent Item: D212-580-043
Parent Item Name: LED Pulse Light

Start Date: 4/30/13
Start Qty: 2.00

Required Date: 4/30/13
Required Qty: 2.00

AN525-832R10
Screw

Purchased
Shm

No

110 Each 20.0000

4 8

SP h

Location

Loc Qty

Loc Code

ST345

20

119510

20

110 Each 4,917.0000

4 8

SP h

MS21042L08
Nut

Purchased

No

Location

Loc Qty

Loc Code

ST315

2917

122141

3

122452

9

122814

500

123900

2405

ST505

2000

125445

2000

110 Each 390.0000

4 16

SP h

NAS1149DN816J
Washer

Purchased

No

Location

Loc Qty

Loc Code

ST293

390

116712

79

122027

311

110 Each 130.0000

4 8

SP h

MS35206-217
Screw

Purchased

No

Location

Loc Qty

Loc Code

ST288

130

122151

30

125445

100

110 Each 10.0000

4 8

SP h

MS21042L04
Nut

Purchased

No

Location

Loc Qty

Loc Code

ST314

10

124859

10

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Start Date: 4/30/13

Required Date: 4/30/13

Start Qty: 2.00

Required Qty: 2.00

NAS1149DN432J

Washer

Purchased No

110 Each 126.0000

16-SP

Location

ST293

121444

Loc Qty

126

126

Loc Code

Manufactured No

110 Each 9.0000

Location

ST107

95214

Loc Qty

9

9

Loc Code

16x

2 50135-16

2x

li

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REFERENCE ONLY

7.0 PARTS LIST

SW

Qty	Part Number	Description
X	D212-580-043	LED Pulse Light Kit
2	EWLA1000DBDS0W	LED Light
2	D4078-1	Clamp Half
2	D4079-1	Clamp Half, Attachment
2	D4081-1	Bushing
1	MS26574-3	Circuit Breaker
1	MS22073-3	Circuit Breaker
1	MS24524-2	Switch (On-Off-On)
1	1210/2405-2A	Pulse Light Module
1	206486-2	Connector, Socket (J1)
1	206485-1	Connector, Plug (P1)
1	206458-1	Feed-thru, Receptacle (J2/J3)
1	206460-1	Connector, Plug (P2)
1	205838-1	Connector, Plug (P3)
10	M39029/64-369	Contacts, Pins (J1)
30	M39029/63-368	Contacts, Sockets (P1/P2/P3)
4	1-206062-4	Connector Backshell
2	AN4-17A	Bolt
4	AN3-7A	Bolt
2	MS21042L4	Nut
7	MS21042L3	Nut
4	NAS1149D0463J	Washer
8	NAS1149D0363J	Washer
4	AN525-832R10	Screw
4	MS21042L08	Nut
8	NAS1149DN816J	Washer
4	MS35206-217	Screw
4	MS21042L04	Nut
8	NAS1149DN432J	Washer
1	D4377-1	Placard

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Revision: D

Date: 12.06.13